

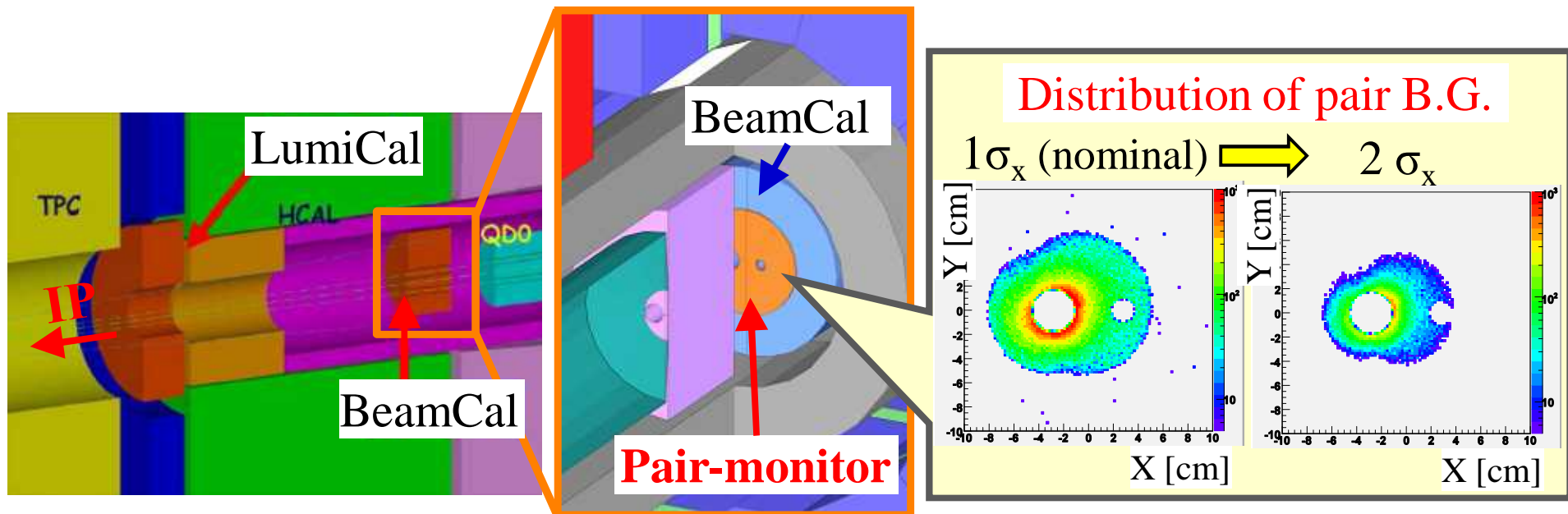
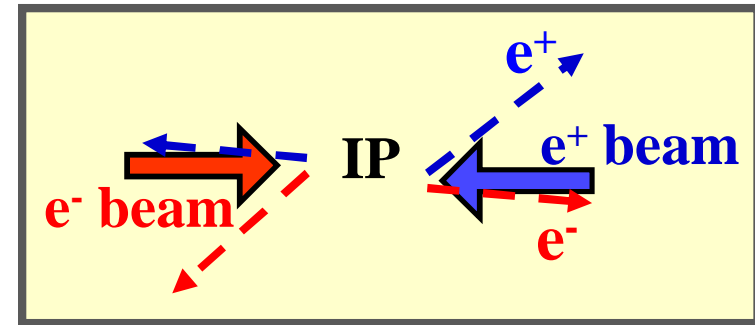


# *Development of Readout ASIC for Pair-monitor with SOI*

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21 Oct. 2009

Pair-monitor is a silicon pixel detector to measure the beam profile at IP.

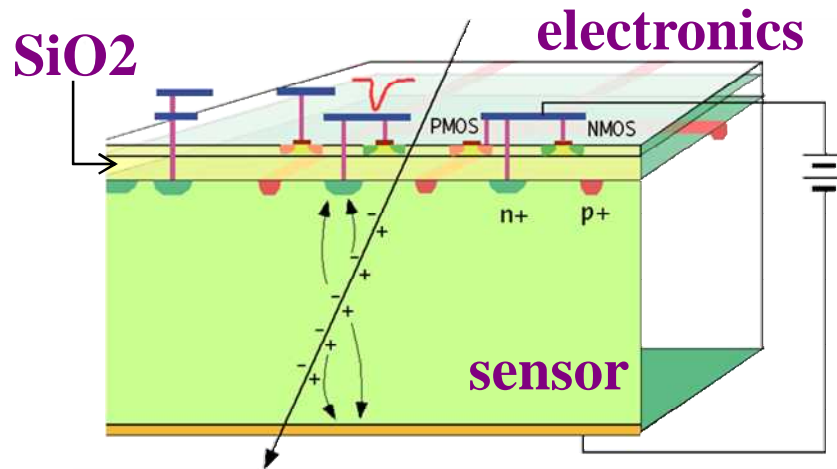
- The distribution of the pair B.G. is used.
  - The same charges with respect to the oncoming beam are scattered with large angle.
  - The scattered particles have information on beam shape.
- The location will be in front of the BeamCal.



# Development of Pair-monitor with SOI technology<sup>2</sup>

## SOI (Silicon On Insulator) pixel detector

- The sensor and electronics are integrated in the SOI substrate.
  - **Monolithic device**, high speed, low power, thin device, low material

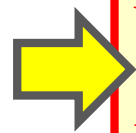


### Pair-monitor

- Pixel size :  $400 \times 400 \mu\text{m}^2$
- Radius : 10 cm
- Total number of pixel : **~200,000**



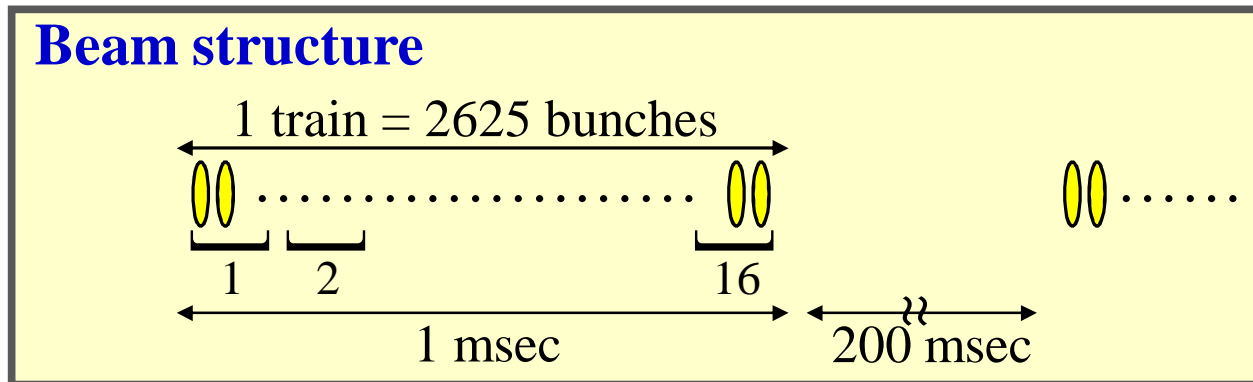
→ Monolithic device allows the elimination of bump-bonding process.



We started to develop the pair-monitor with SOI technology.  
As the first step, only the readout electronics was produced.

## Design concept of readout ASIC

- Pair-monitor measures the hit distribution of the pair B.G..
- Measurement is done for 16 parts in one train
  - for the time-dependent measurement.
  - 16 hit counts are stored at each part.
  - Count rate :  $< 2.5 \text{ MHz} / (400\mu\text{m} \times 400\mu\text{m})$
  - Information of the energy deposit is not necessary.
- Data is read out during inter-train gaps. (  $\sim 200 \text{ msec}$  )



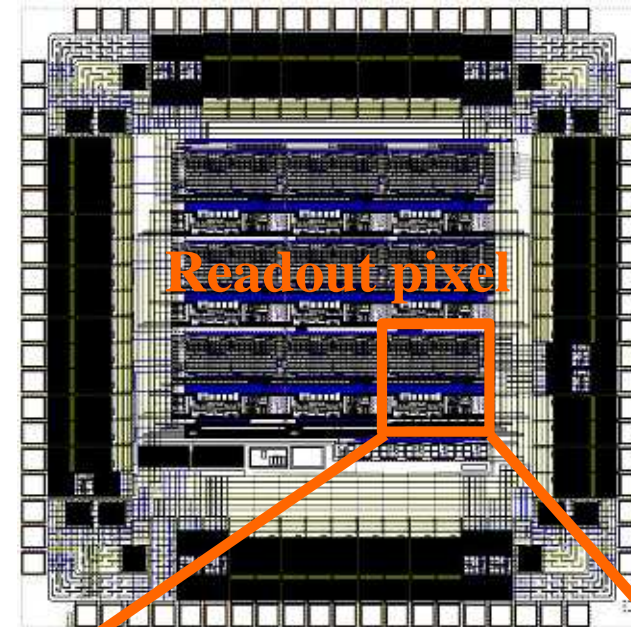
**The prototype readout ASIC was designed to satisfy these concepts.**

# Design of readout ASIC

## Design of readout ASIC

- 9 (3x3) readout pixels
  - Amplifier
  - comparator
  - 8-bit counter
    - to count the number of hits
  - 16 count-registers
    - to store hit counts
- Shift-register
  - to select a pixel from 9 pixels

## Layout of prototype ASIC



# Prototype of SOI chip

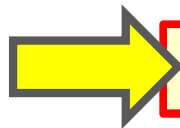
The prototype of the SOI chip was developed.

## Prototype chip

- FD-SOI CMOS 0.2  $\mu\text{m}$  process
- Chip size : 2.5 x 2.5mm<sup>2</sup>
- # of pixel : 9 ( = 3x3 )
- Only the readout ASIC was fabricated.
- Package : QFP80



**Packaged ASIC**



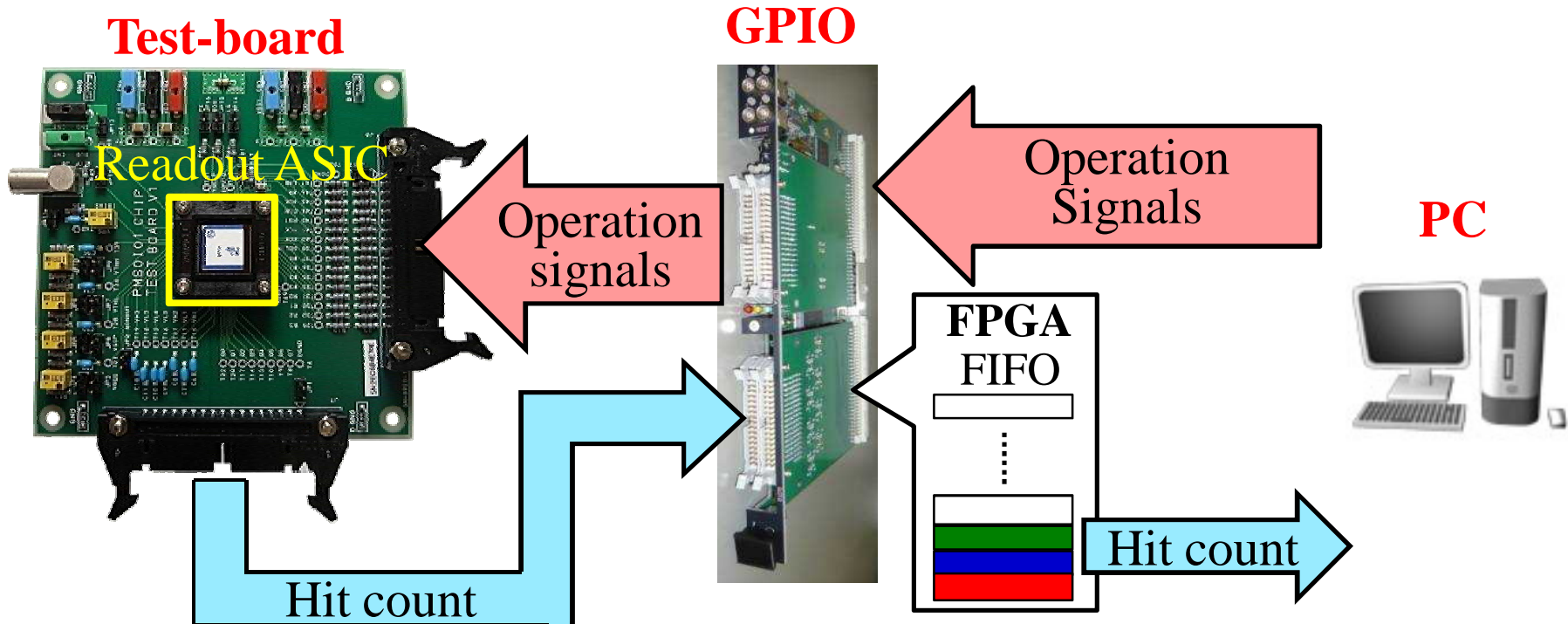
The production of the readout ASIC was done in Aug. 2009.

# Test system

The operation test was performed.

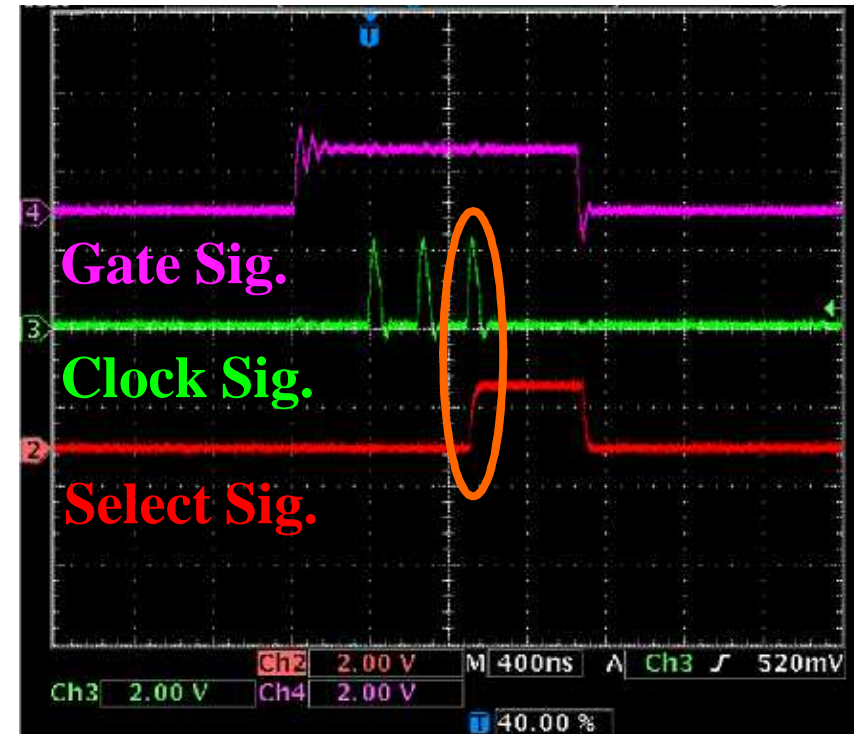
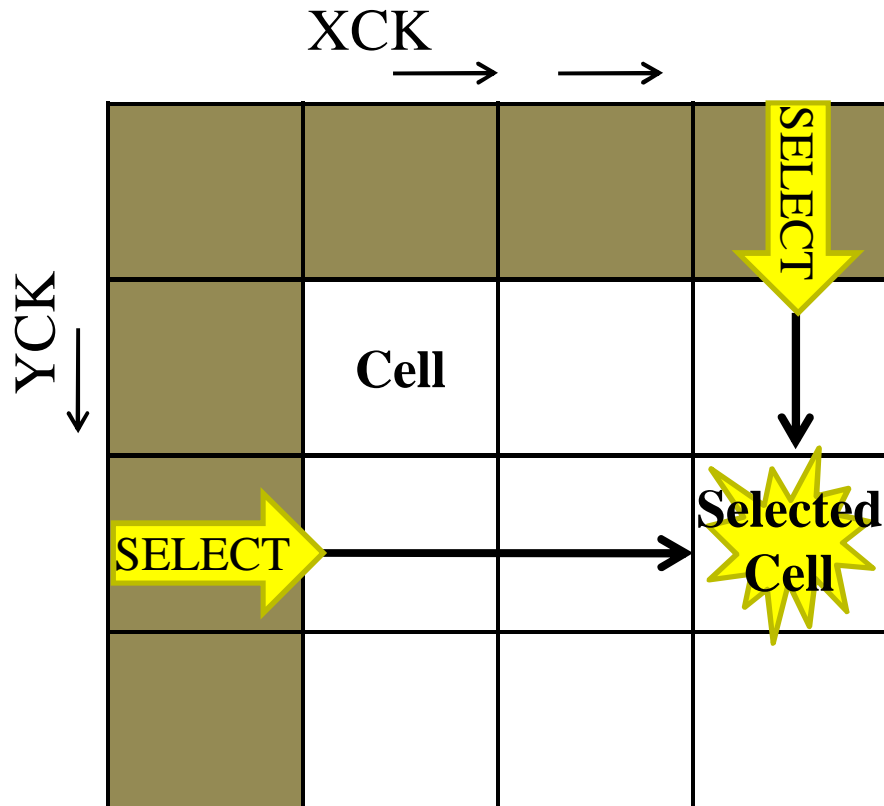
## Test system

- GNV-250 module was used for the operation and readout .
  - KEK-VME 6U module
- The test-sequence by GPIO is controlled by a PC.





The response of the shift-register was checked.

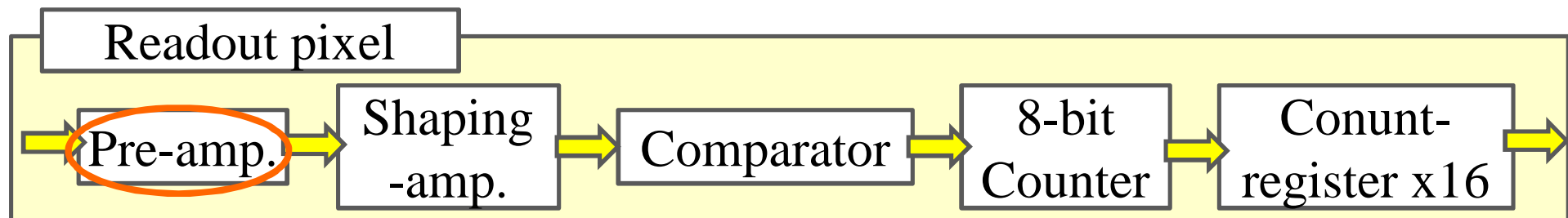


- The select signal rose at the third clock signal.

The shift-register works correctly.

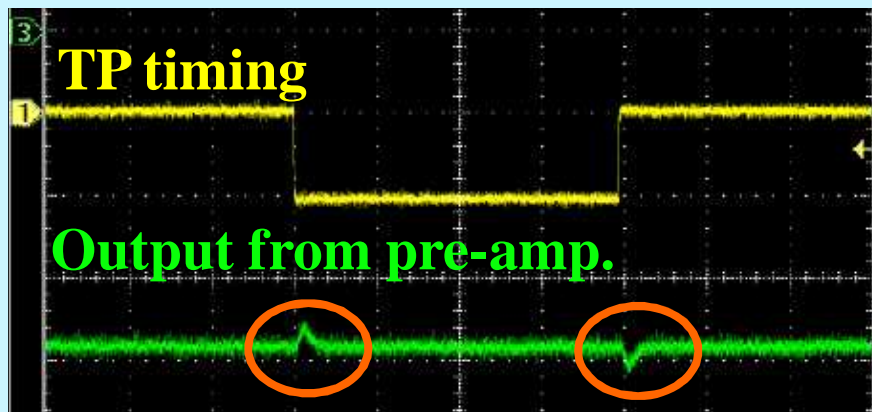


# Response of pre-amplifier

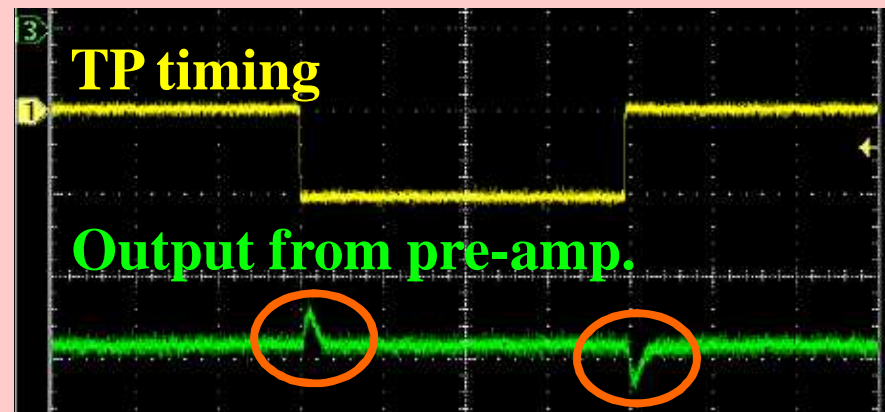


The output of the pre-amplifier was checked.

Feedback capacitance : 0.1 [pF]



Feedback capacitance : 0.05 [pF]

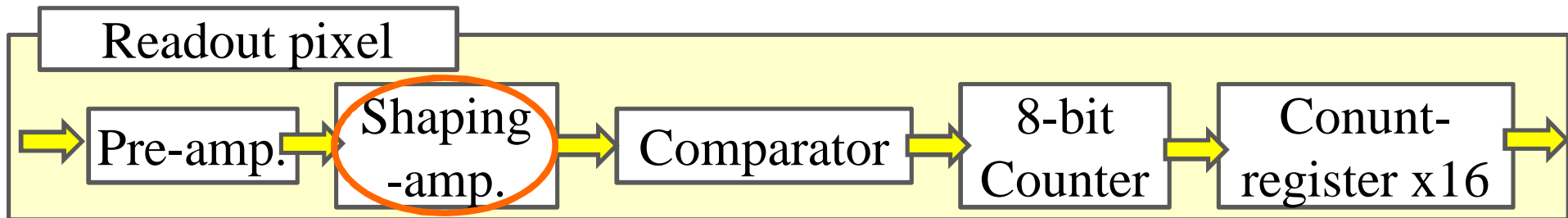


The output from pre-amplifier was observed.  
As expected, the gain was larger for smaller feedback capacitance.

Ch1 1.00 V  $\Omega$  M 1.00  $\mu$ s A Ch1  $\sim$  -440mV  
Ch3 50.0mV  $\Omega$  30.00 %

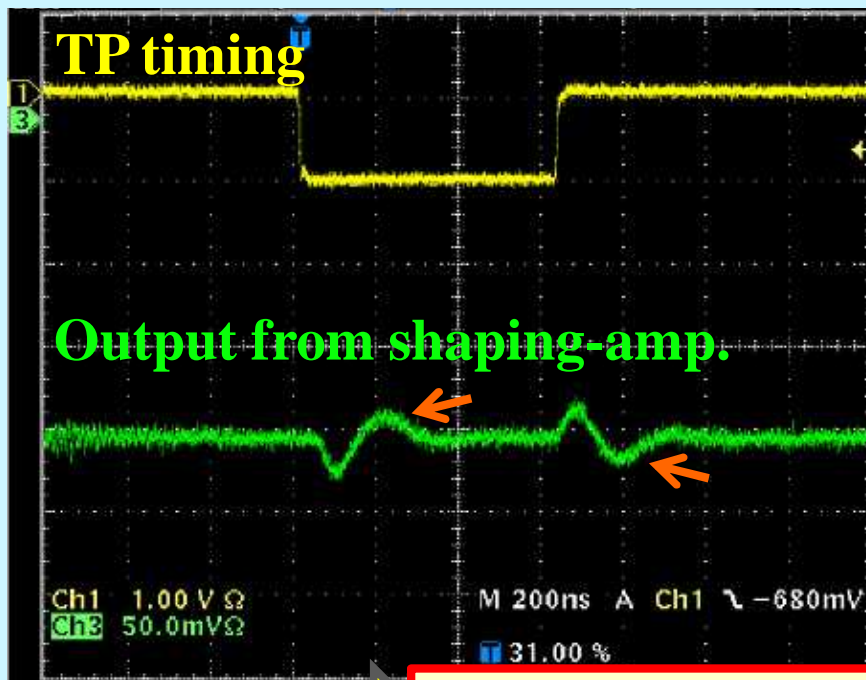
Ch1 1.00 V  $\Omega$  M 1.00  $\mu$ s A Ch1  $\sim$  -440mV  
Ch3 50.0mV  $\Omega$  30.00 %

# Response of shaping-amplifier

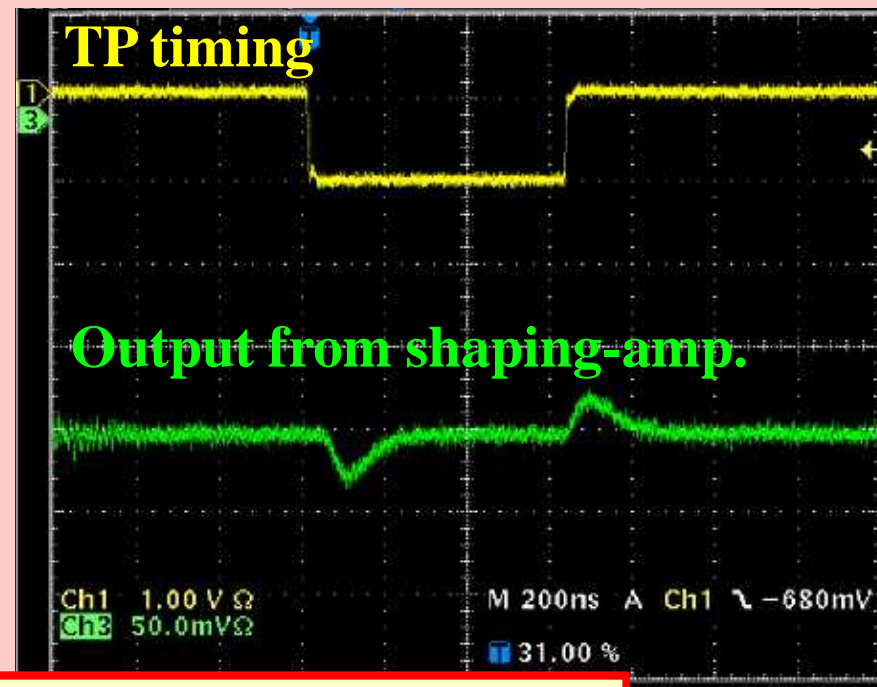


The output of the shaping-amplifier was checked.

Pole-zero cancellation OFF

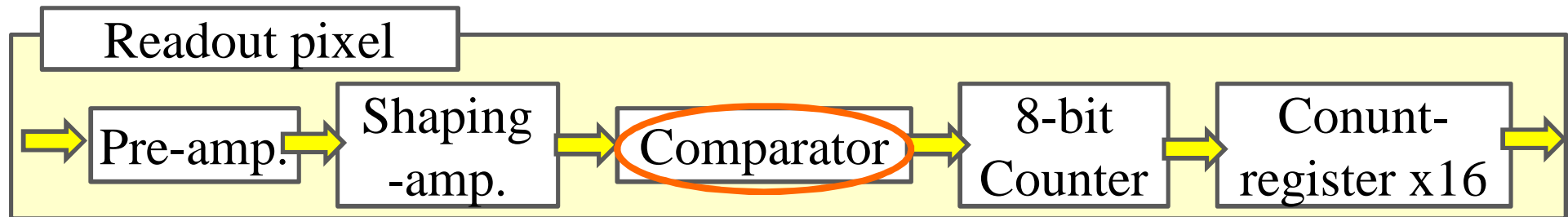


Pole-zero cancellation ON



The pole-zero cancellation works correctly.

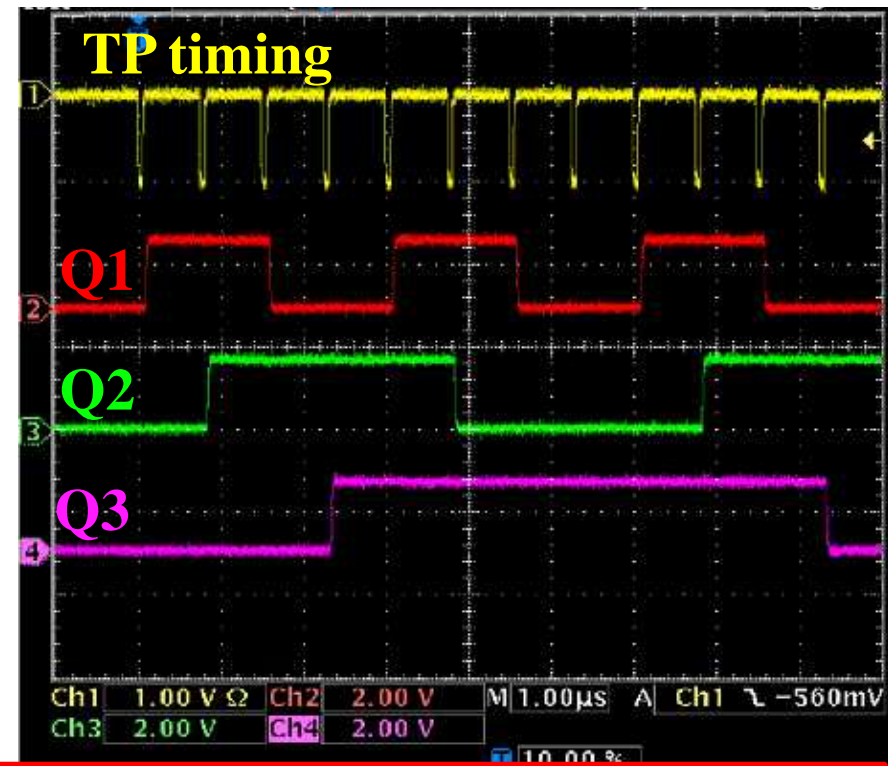
# Response of counter block



The response of the 8-bit counter was checked.

- Gray code is used.
  - two successive values differ in only one bit.

Binary-code	Gray-code
000	000
001	001
010	011
011	010
100	110

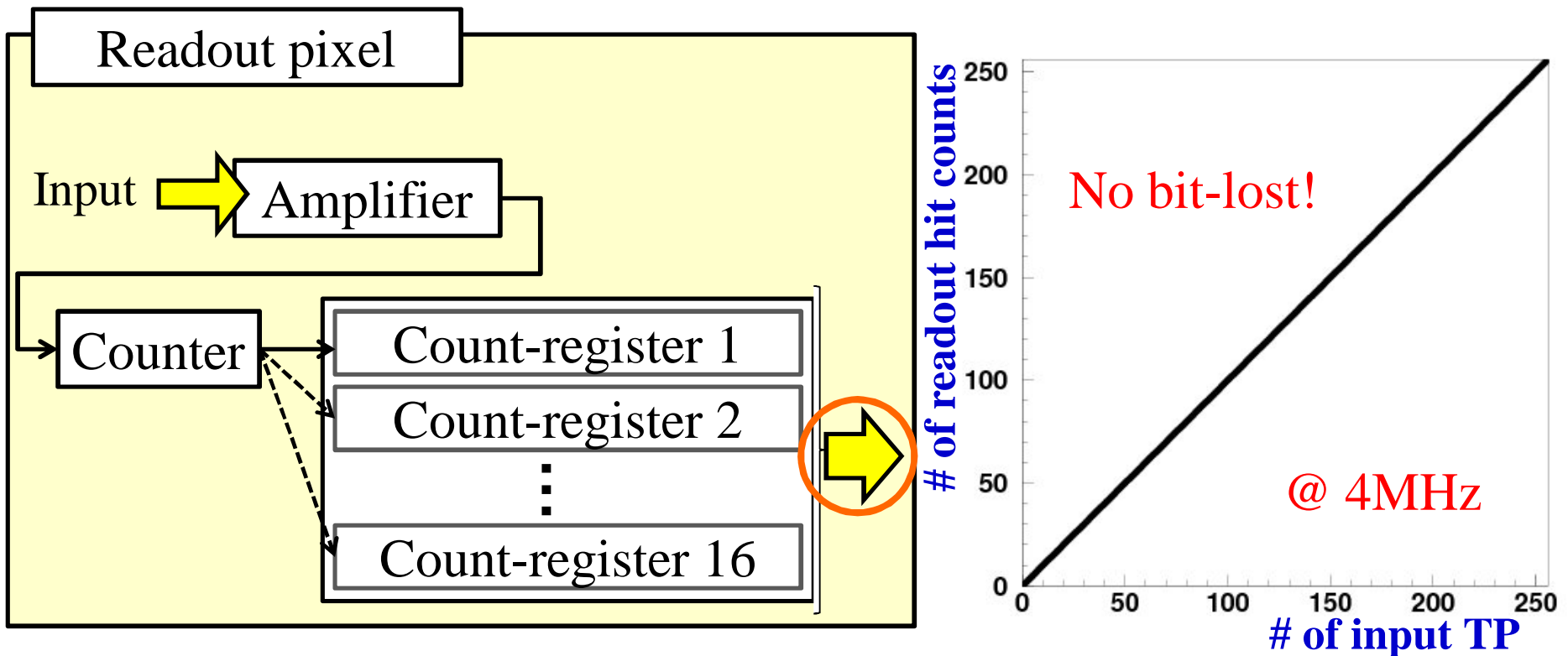


The counter block works correctly.

# Readout of hit counts

Readout of hit counts was checked.

- The hit count was stored at 4 MHz hit rate/ (400 $\mu$ m x 400 $\mu$ m) and read out from the count registers.

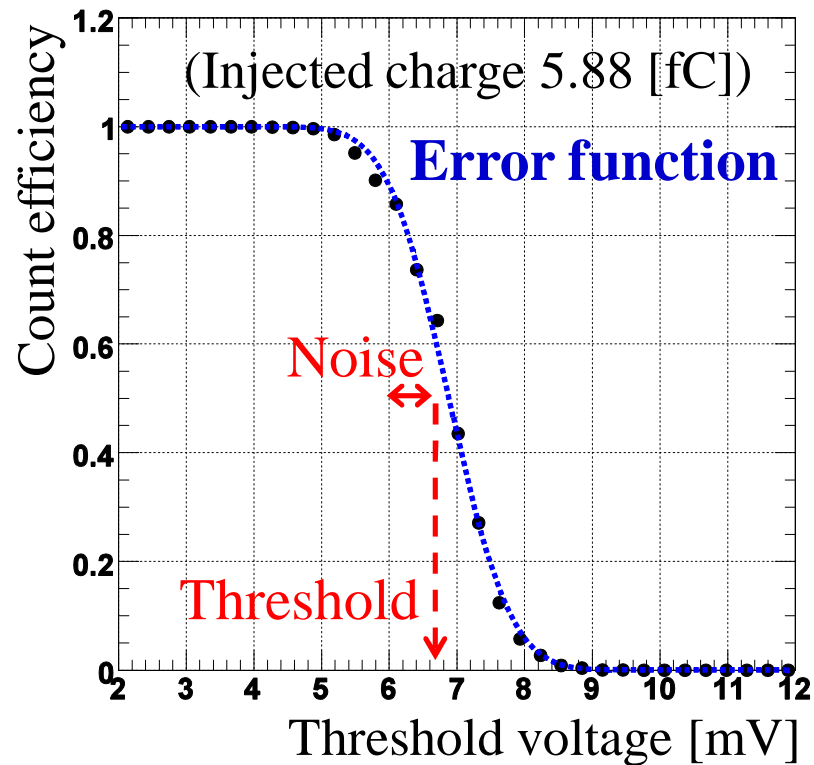


**The correct hit counts were read out from count-register.**

# Noise characteristic (1)

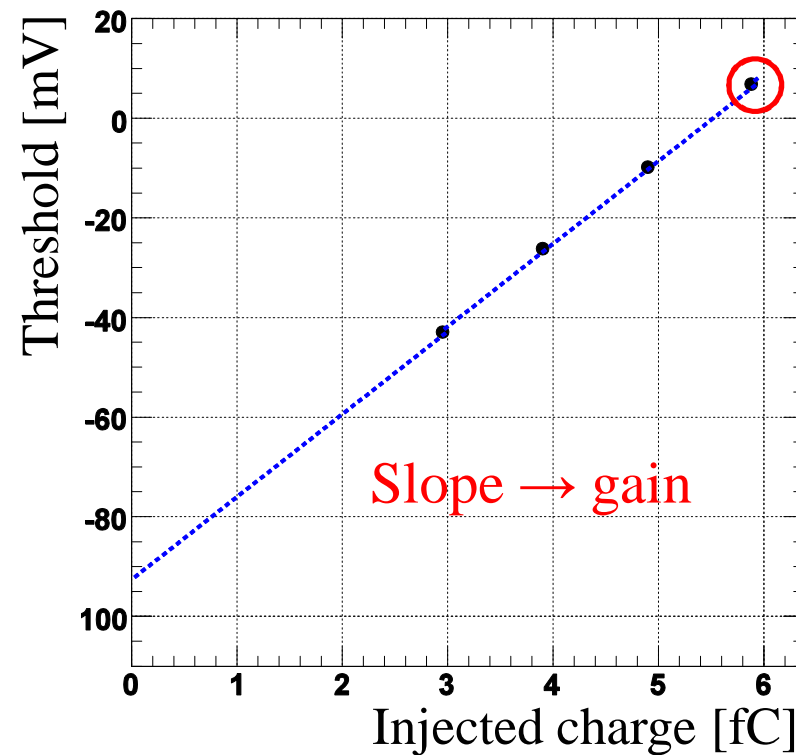
Threshold scan was performed.

- Fit to error function (S-curve)



- Threshold :  $6.886 \pm 0.009$  [mV]
- Noise :  $0.7152 \pm 0.0128$  [mV]

The gain was estimated to convert the noise into equivalent noise electrons.



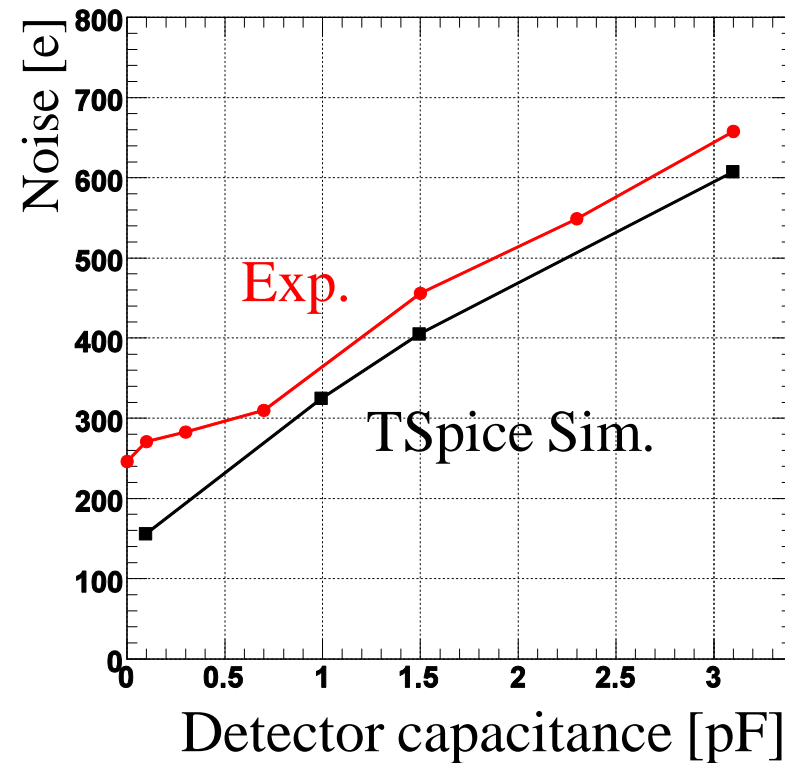
- Gain : 16.94 [mV/fC]

➔ Noise : ~260 electrons

## Noise characteristic (2)

The noise level was checked as a function of the detector capacitance.

- Each cell have different detector capacitance.



→ The noise level is 250 ~ 700 electrons.

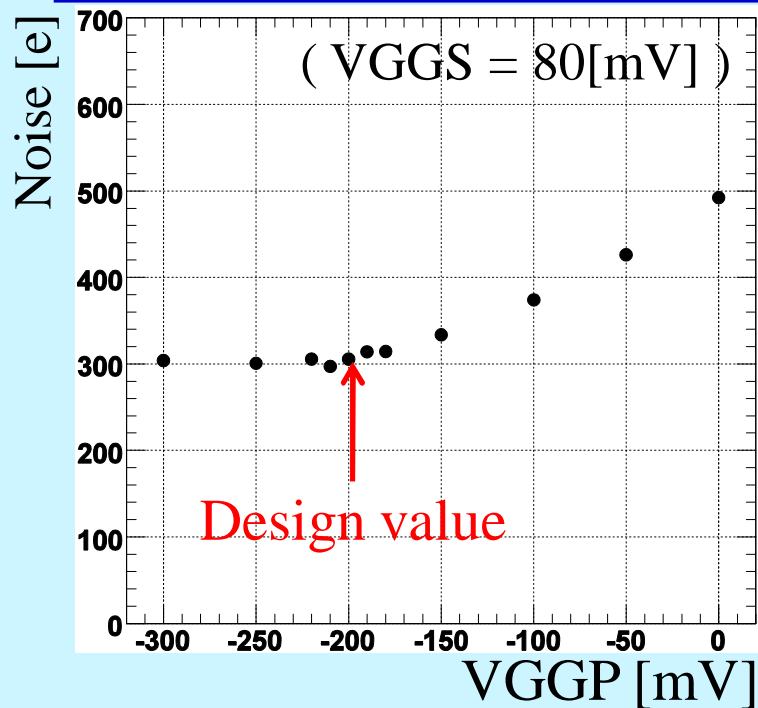
➔ Noise is much smaller than typical signal level (~20,000 [e])

# Stability of noise

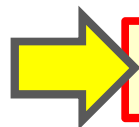
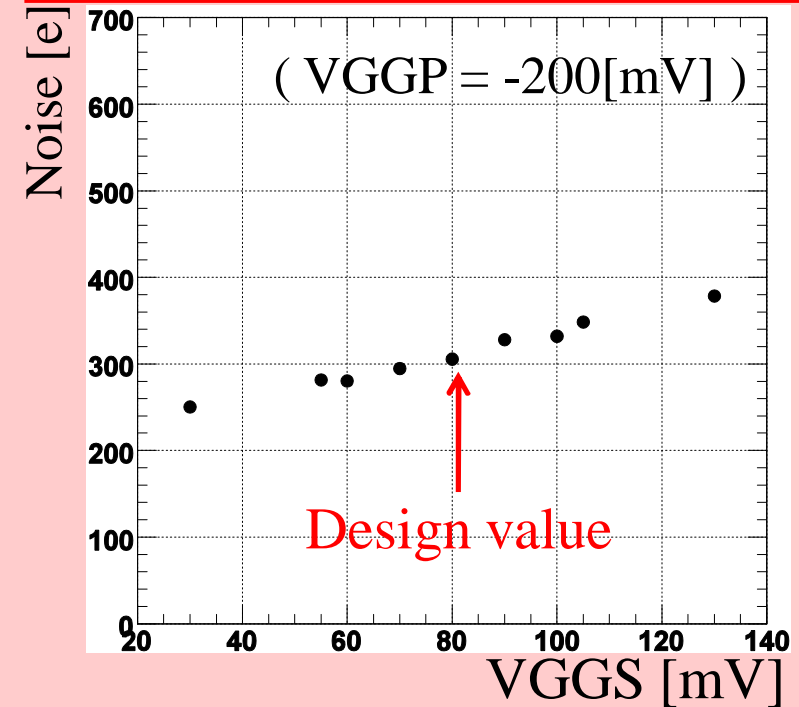
The stability of the noise was checked.

- The noise was evaluated in adjusting the time constant of amplifier circuits.

Time constant of pre-amp.  
(VGGP)



Time constant of shaping-amp.  
(VGGS)



The noise level is stable (does not changed greatly).

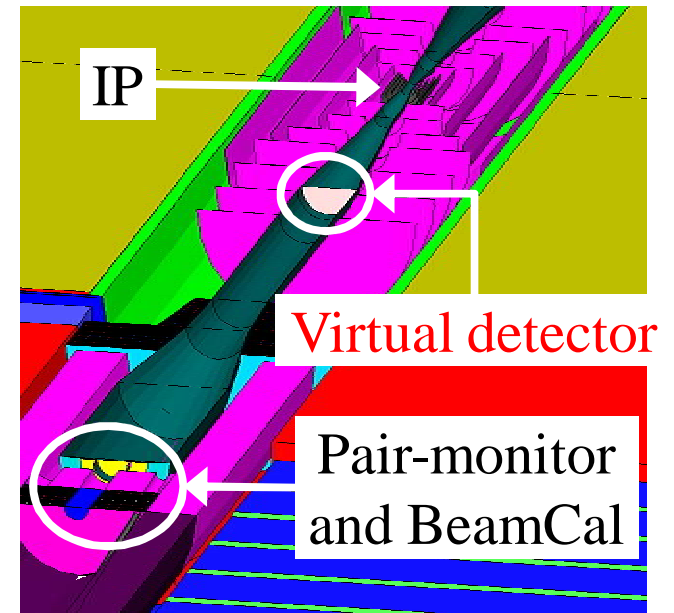


# Pair-monitor for Belle II ?

The availability of the pair-monitor for B-physics experiment @KEK (Belle II) was studied.

## Simulation Setup

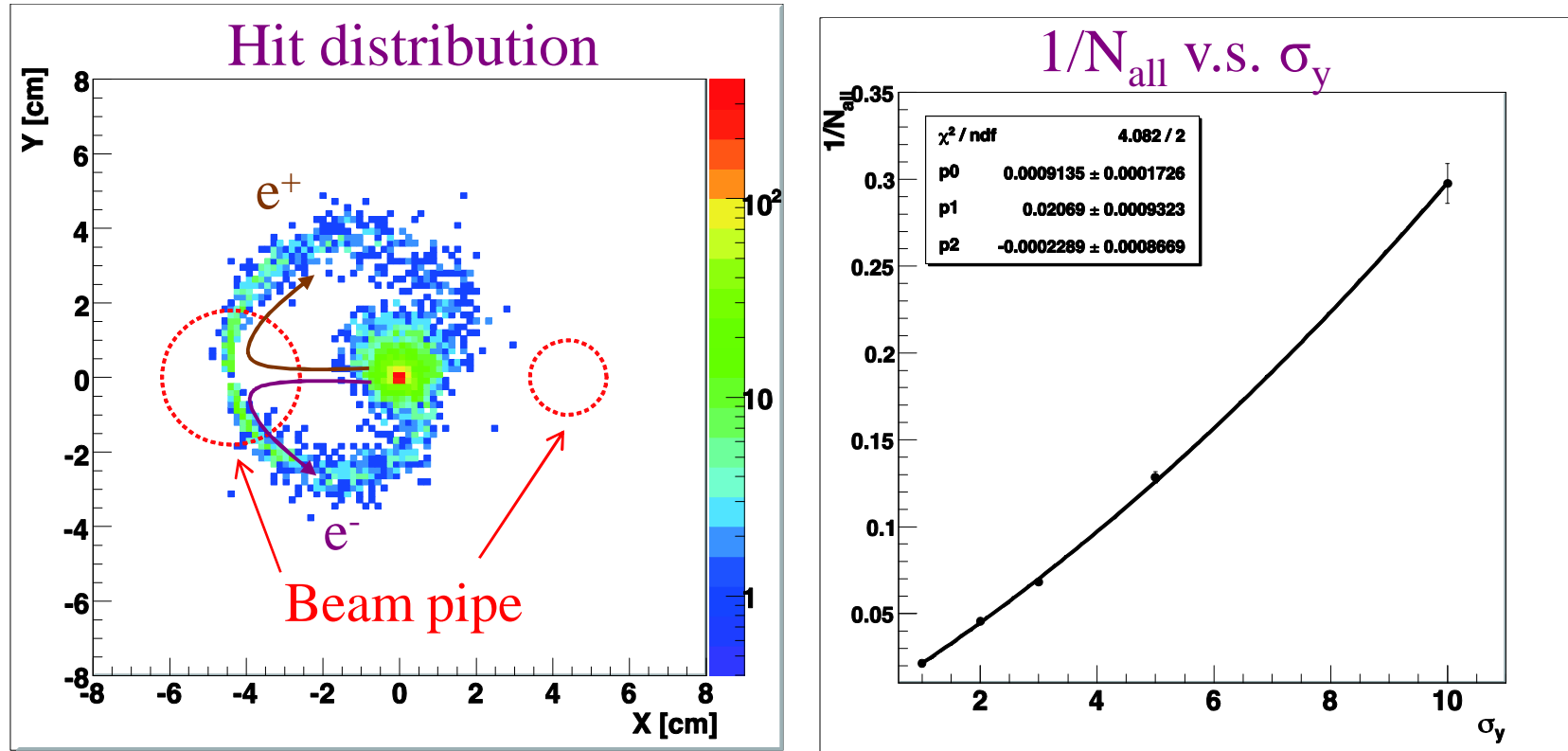
- Tools
  - CAIN (Pair-background generator)
  - Jupiter (Tracking emulator)
- **Virtual detector 1.1 m away from IP.**



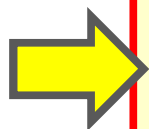
	ILC	Belle II
Beam energy	250 GeV	7.5 / 4.0 GeV
Crossing angle	14 mrad	80 mrad
Bunch size ( $\sigma_x, \sigma_y, \sigma_z$ )	(639nm, 5.7nm, 300 $\mu$ m)	( 6.2 $\mu$ m, 23.7 nm, 3 mm) (10.6 $\mu$ m, 26.9 nm, 3 mm)
Magnetic field	3.5 T + anti-DID	1.5 T

# Hit distribution of pair background

The hit distribution of the pair-background was checked (@200bunches).



→ The total number of hits ( $N_{\text{all}}$ ) has information of  $\sigma_y$ .



Principle demonstration of the pair-monitor seems to be possible.  
To be more precisely studied.

## Summary

- **Pair-monitor** is a silicon pixel detector to measure the beam profile at IP.
- **The development of the pair-monitor with SOI technology** was started.
  - The first prototype which is only readout ASIC was produce.
  - The operation test was performed.
    - All the ASIC components work correctly.
    - The noise level is much smaller than typical signal level.
- The availability of the pair-monitor for Belle II was checked.
  - Principle demonstration of the pair-monitor seems to be possible.
  - To be more precisely studied.

## Plan

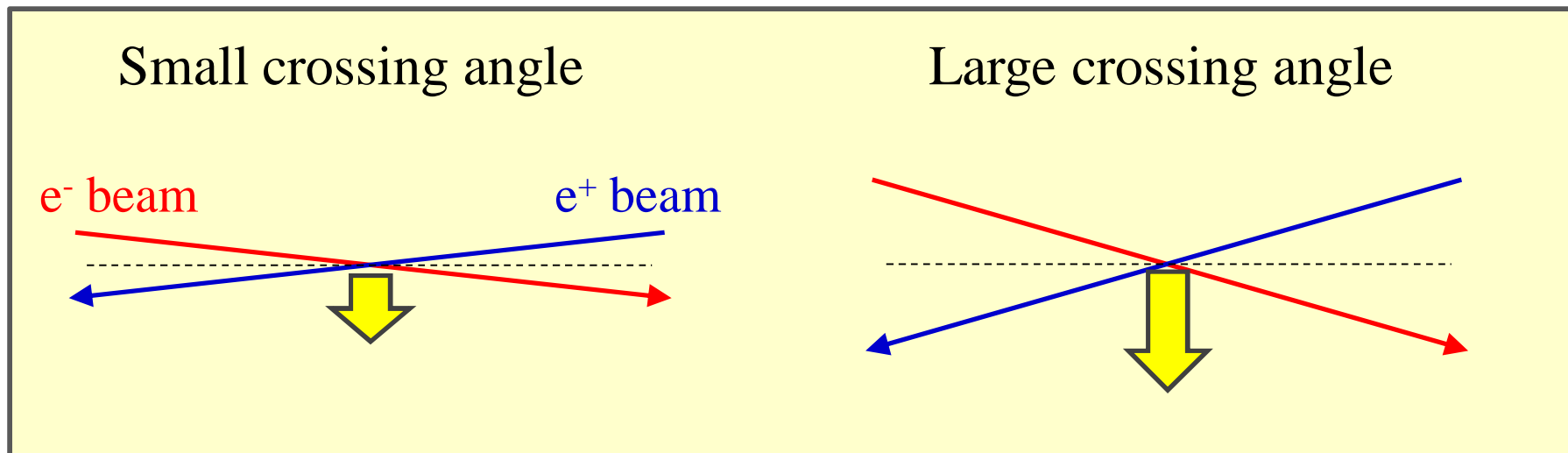
- The irradiation test will be performed next month.

**Thank you for listening!**

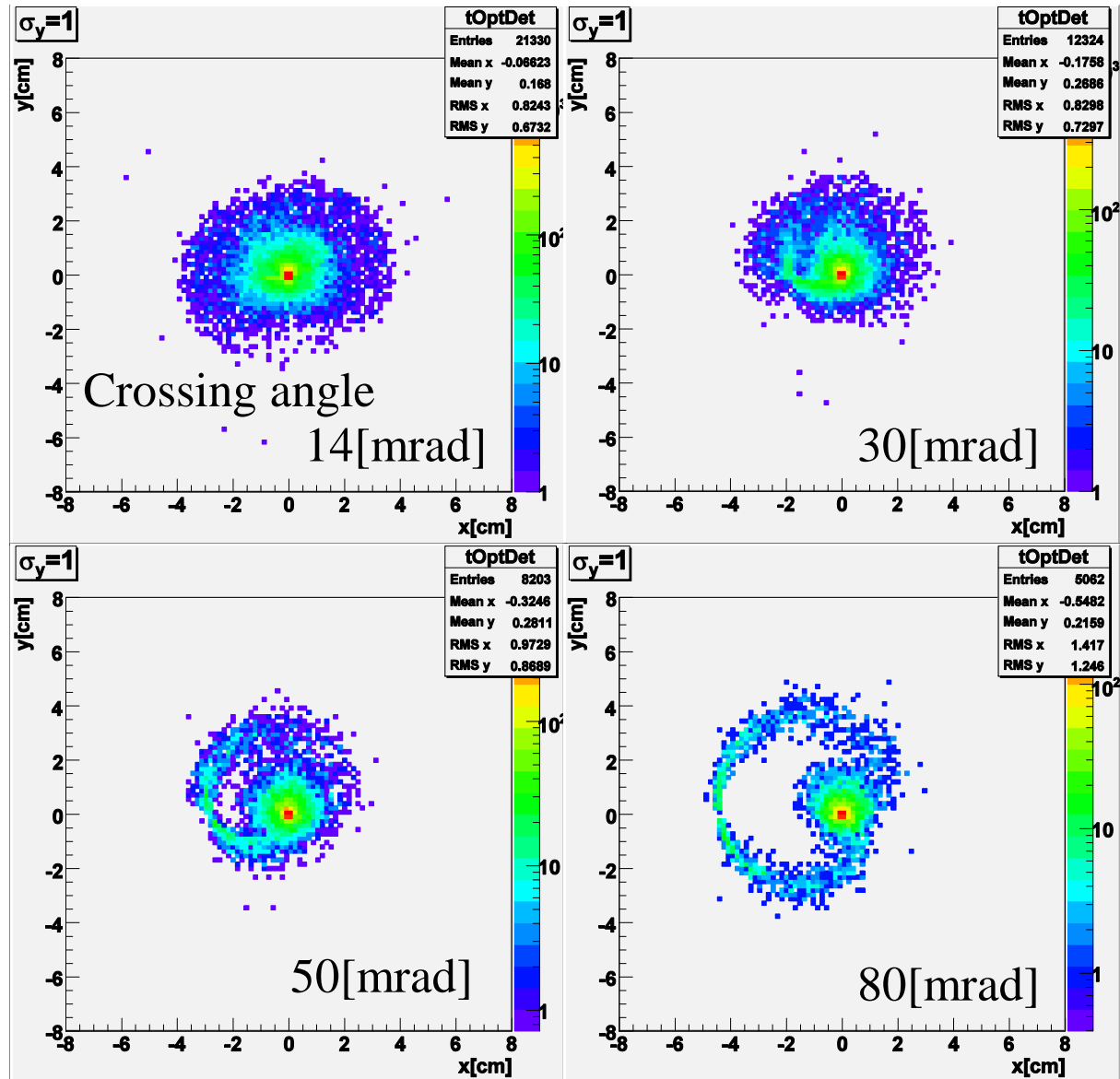
**Backup**

# Crossing angle

- Large crossing angle leads to high momentum ( $p_x$ ).



# Nominal $e^+e^-$ hit





# Total number of hits

